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- (71) Applicant (for all designated States except US): **DSM IP ASSETS B.V.** [NL/NL]; Het Overloon 1, NL-6411 TE Heerlen (NL).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **VAN BENTHEM, Rudolfus, Antonius, Theodorus, Maria** [NL/NL]; Sportlaan 9, NL-6141 BR Limbricht (NL). **HAAS DE, Jacob, Leendert** [NL/NL]; Provencestraat 14, NL-6137 JP Sittard (NL). **MATTHEIJ, Jozef, Maria, Johannes** [NL/NL]; Vliekstraat 2, NL-6136 BG Sittard (NL). **VERMEULEN, Jacobus, Adriaan, Antonius** [NL/NL]; Skimmiastraat 21, NL-6163 MH Geleen (NL). **DE KELJZER, Augustinus, Eugene, Henk** [NL/NL]; Morgensterstraat 35, NL-6133 VK Sittard (NL).
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(54) Title: COATED SUBSTRATE

(57) Abstract: The invention relates to a method for coating a substrate, comprising the steps of: a) Applying a layer comprising a melamine-formaldehyde resin A to a substrate, whereby a coated substrate is formed; b) Optionally treating the coated substrate with IR- or NIR- radiation; c) Optionally applying an ink, dye solution or pigment dispersion to the coated substrate; d) Optionally applying a layer comprising a melamine-formaldehyde resin B to the coated substrate from step b) or c); e) Placing the coated substrate in a press; f) Optionally heating the coated substrate in the press for a certain amount of time; g) Increasing the pressure in the press and keeping the coated substrate under pressure for a certain amount of time. The invention further relates to a coated substrate as obtainable by the said method, and its use in a post-forming process.

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